

Design of electrostatic septum for slow extraction from J-PARC main ring

Acc. Lab. , KEK

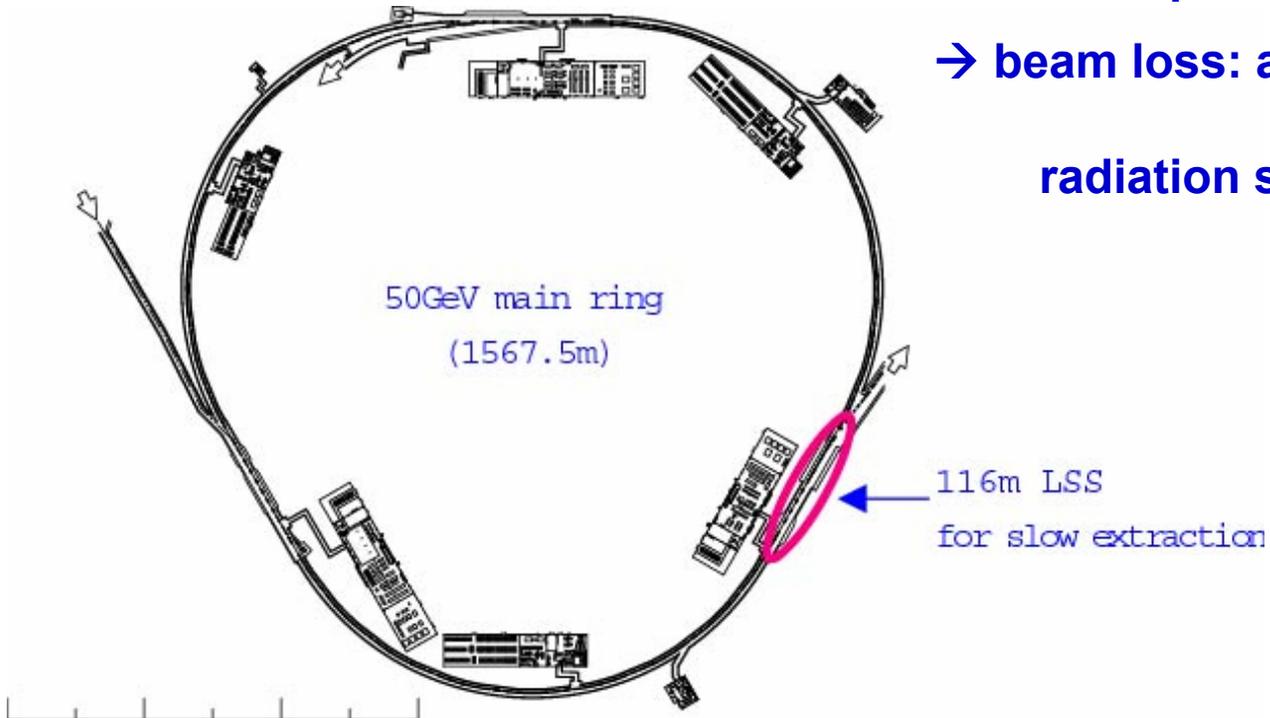
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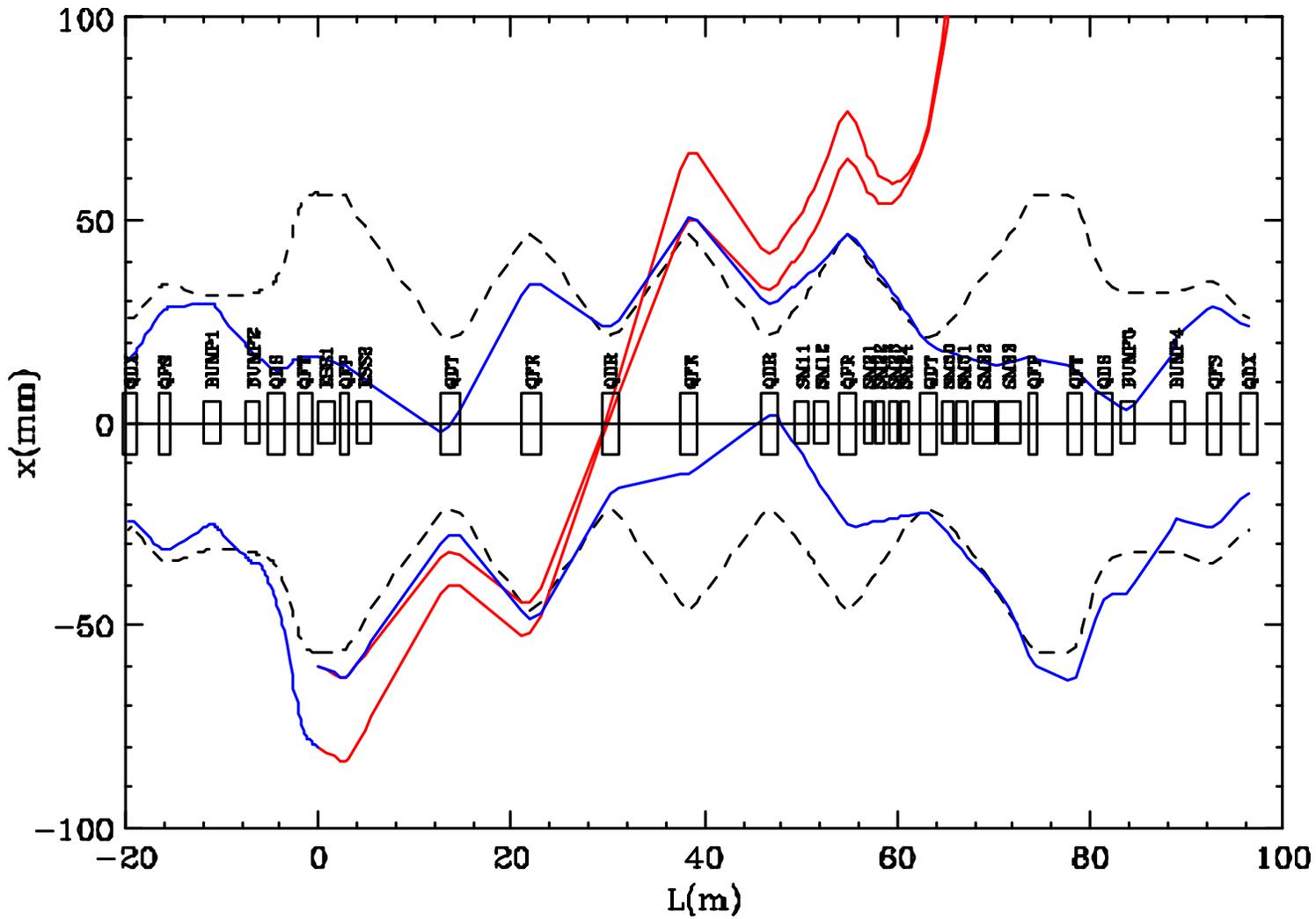
- 1. Introduction**
- 2. Status of ESS R&D**
 - High voltage test**
 - Alignment measurement**
- 3. Radiation and Residual Activity**
- 4. Temperature rise by heat deposit**
- 5. Two other types of ESS**

J-PARC Main Ring

• 3.3×10^{14} protons per pulse ($15 \mu\text{A}$)
full beam power : 750 kW @ 50 GeV

→ beam loss: as possible as small
 $< 1\%$ (7.5 kW) level
radiation safety problem





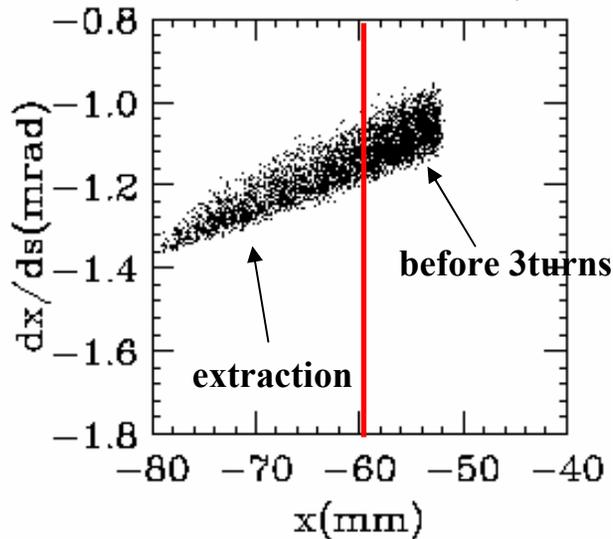
Parameters of Electrostatic septa (reference design)

	thickness (μm)	voltage(kV) /gap(mm)	L (m)	kick angle (mrad)
ESS1:W/Re(3%) wires	80+20	170/25	1.5	-0.2
ESS2:W/Re(3%) wires	80+20	170/25	1.5	-0.2

50GeV primary beam hit rate on ESS wires

dynamic bump

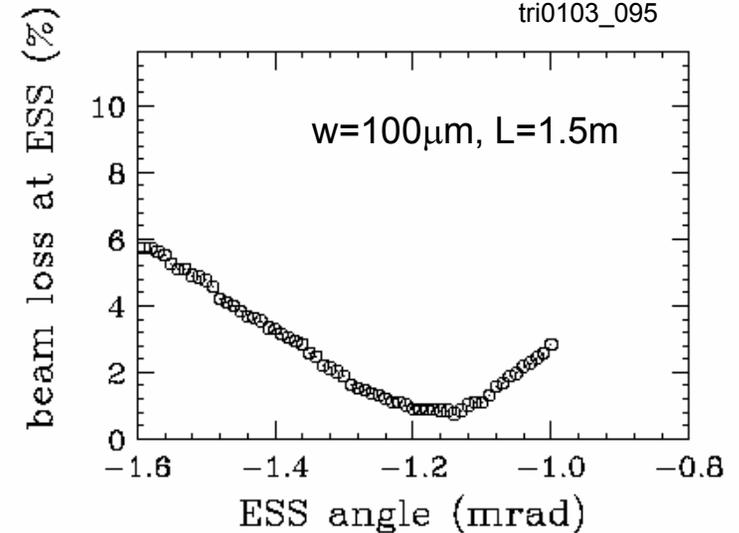
tri0103_090
(sca0122_2_044)



$Qv=20.775$

beam hit rate on ESS wires

tri0103_095



Circulating Beam Parameters

$\epsilon_x=6.1\pi$ mm•mrad

$\epsilon_y=6.1\pi$ mm•mrad

$\Delta p/p=\pm 0.25\%$

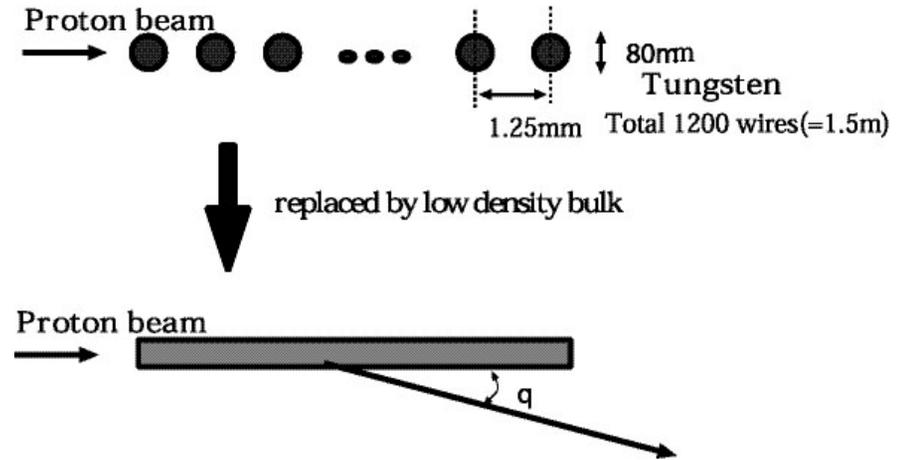
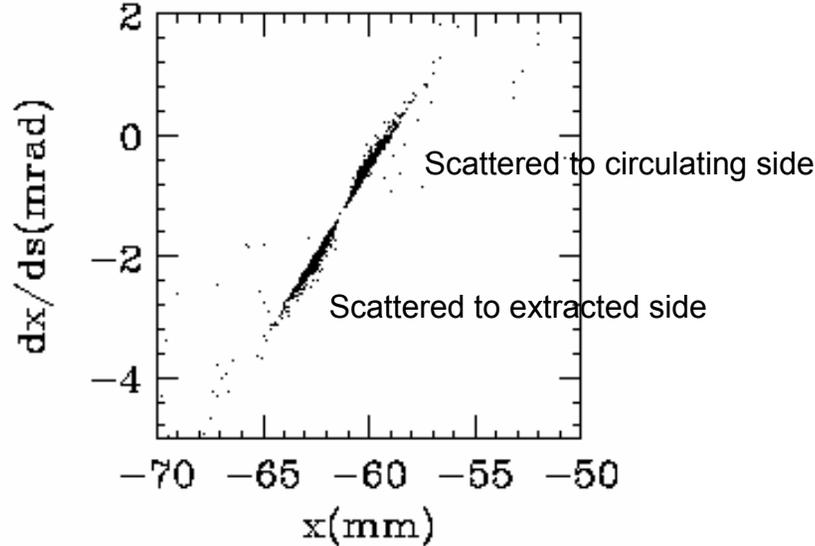
min. hit rate 0.8% @100 μm
min. hit rate 0.5% @50 μm

Protons scattered on the ESS wires (MARS)

40cm downstream from ESS1 exit

(Reference ESS design)

sadin_foilsct_case1.dat
r12_case1.com



Low Density Bulk Model

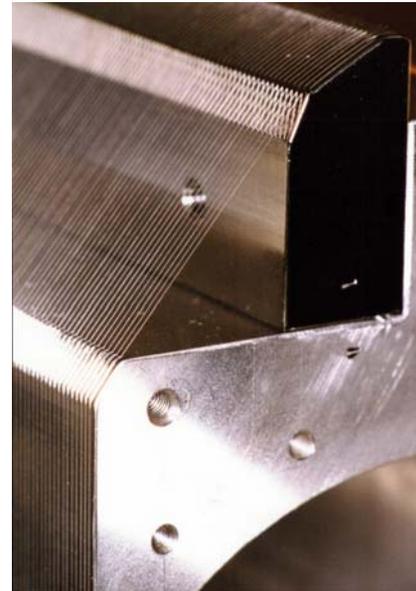
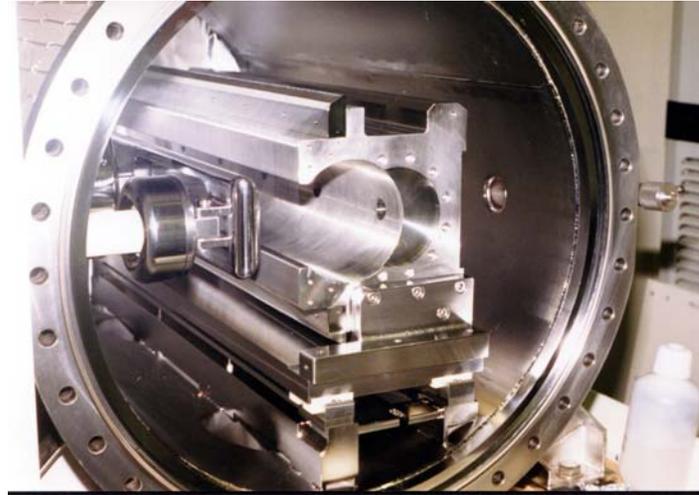
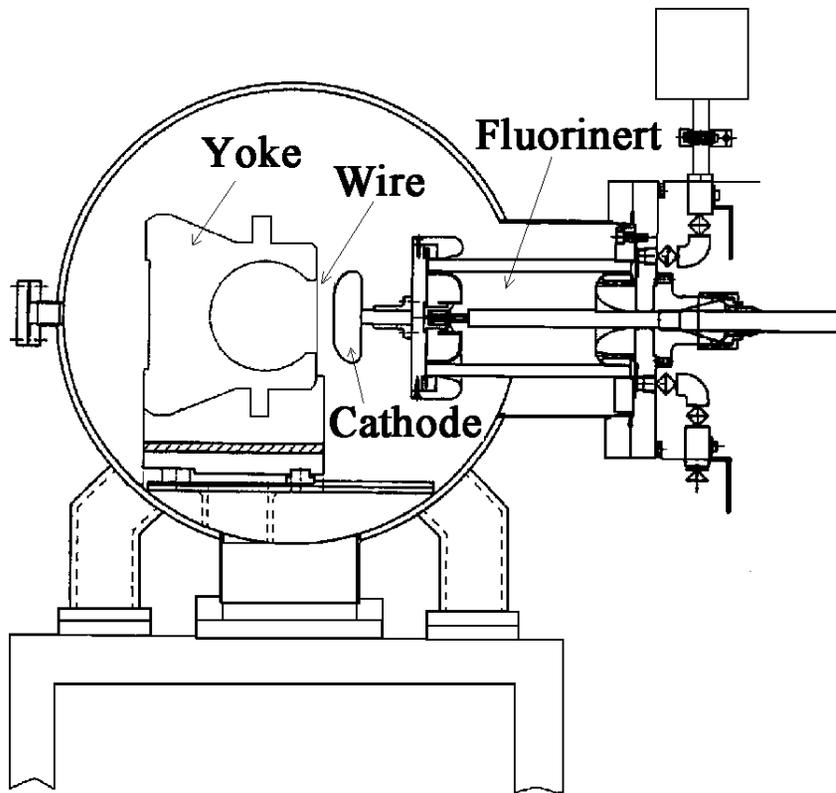
Hit rate 0.01 (1%), full beam 750kW

“real loss rate” = $[N(\text{hit}) - N(\text{scatt.})] / N(\text{hit})$

real loss 750kW x 0.01 x 0.077 = 0.58kW

R&D electrostatic septum

80 μ m W/Re(3%) wires, 1.25mm space, h=80mm



High Voltage Test of R&D electrostatic septum

GOAL: 170kV/25mm gap, 6.8MV/m

•SUS cathode:

• small discharge @170kV --> conditioning at higher voltage

• ceramic feedthrough was broken @237kV

• Ceramic A-479(99%)->KP-999(99.9%) alumina content

• Still small discharge @170kV --> conditioning at higher voltage

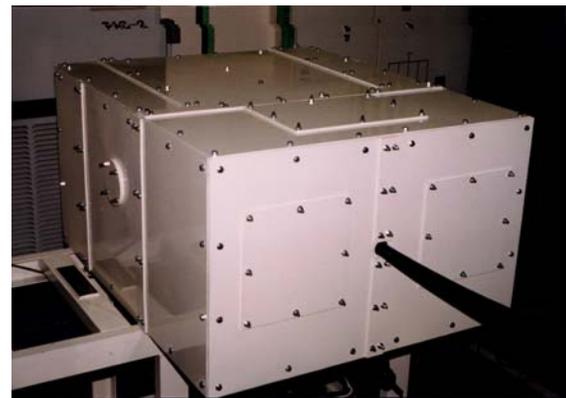
• A wire was cut by damage due to high dark current($\sim 200\mu\text{A}$)

• conditioning at 235kV without wires --> very stable

• Ti electrode(10nm oxidized film on surface----suppress e emission)

• wires were replaced to new ones

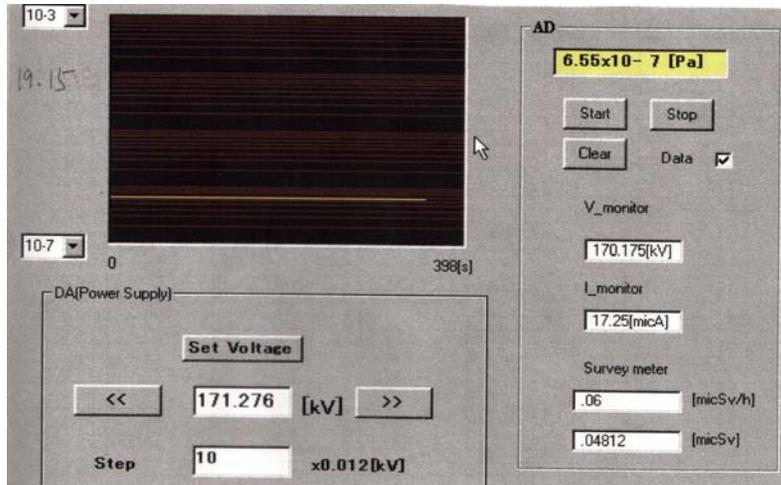
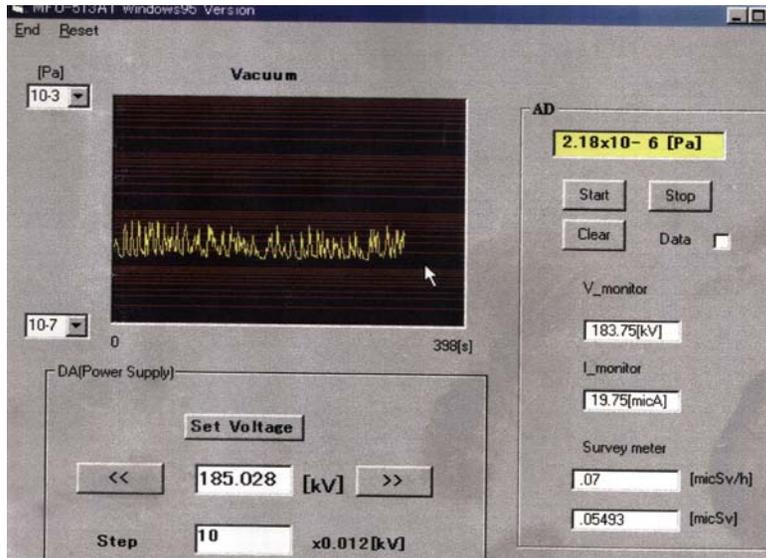
-->170kV/25mm operation is stable!!



**careful conditioning
not to makes any serious damage**

**Automatic high voltage conditioning
by PC**

0.12kV/5min



Alignment Errors of Wires

Laser focus displacement meter

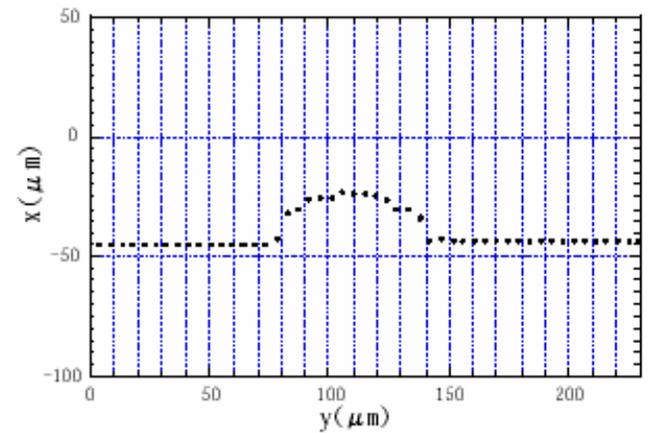
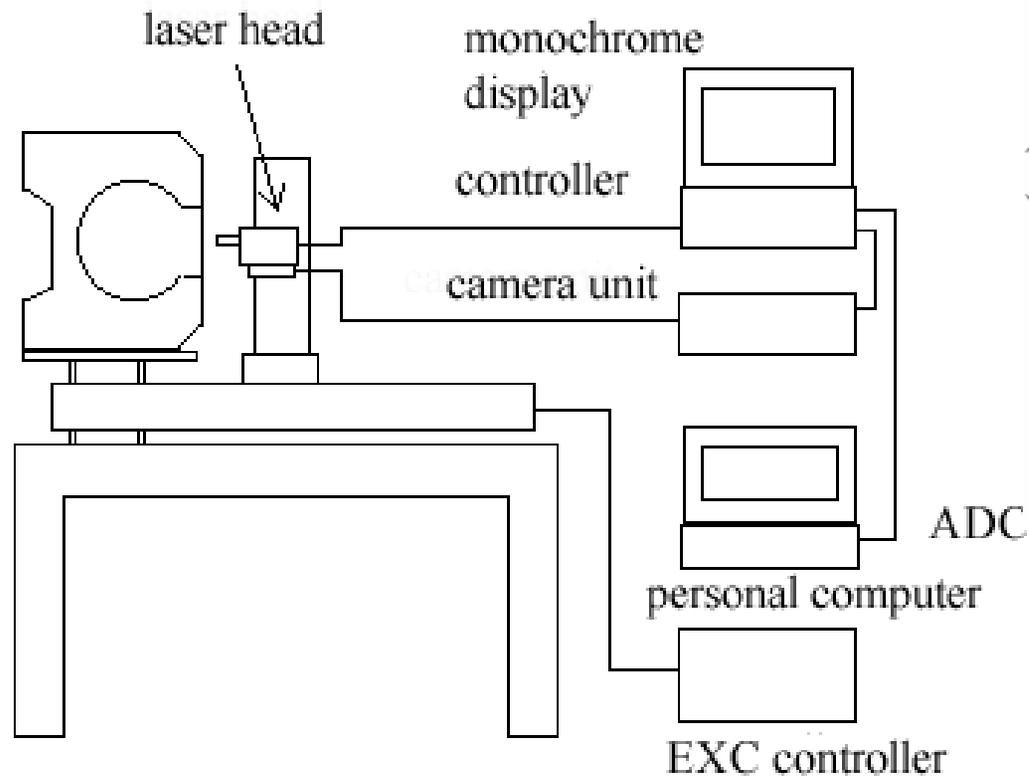
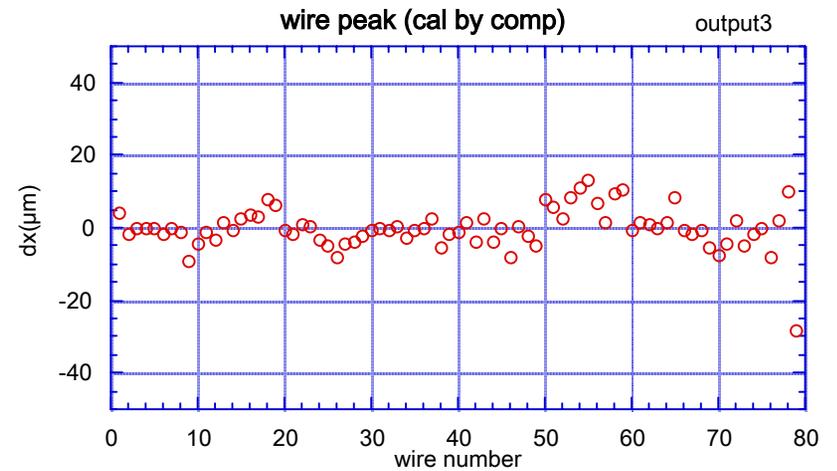
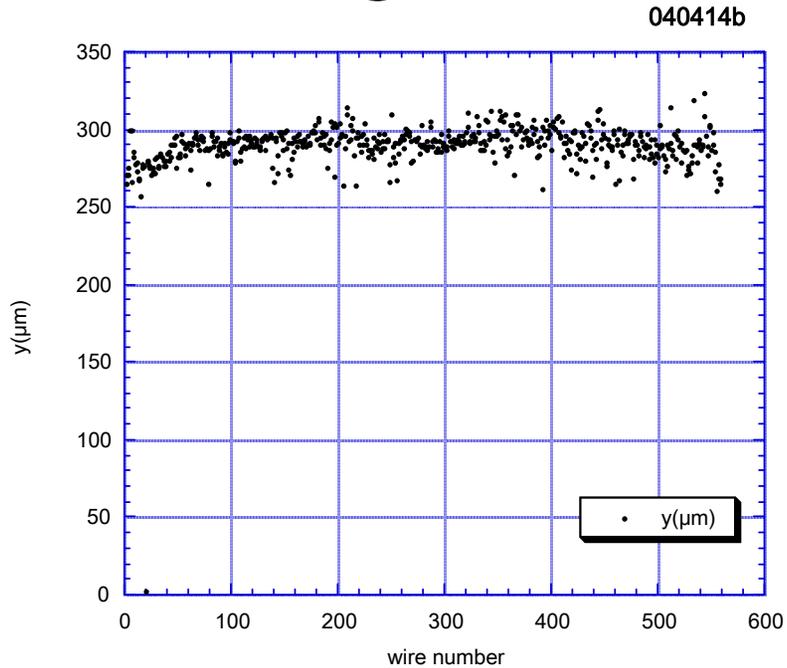
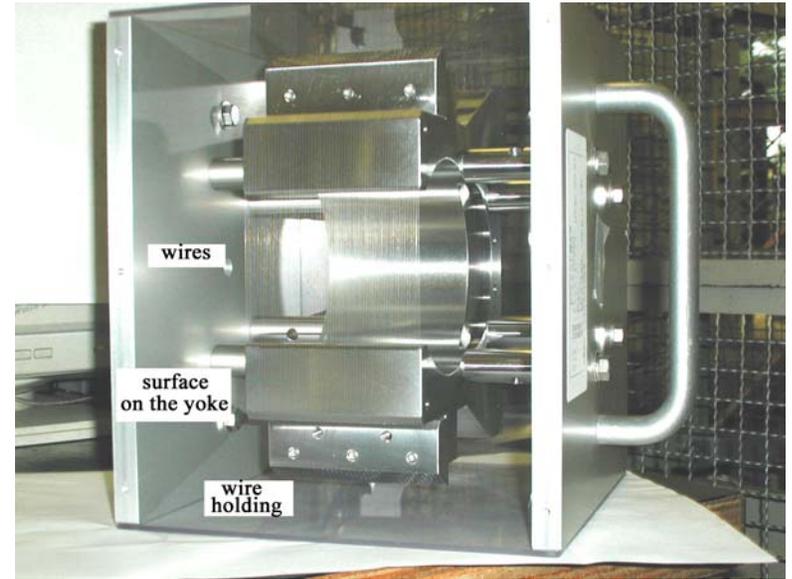


Fig. 5: Profile of a wire.

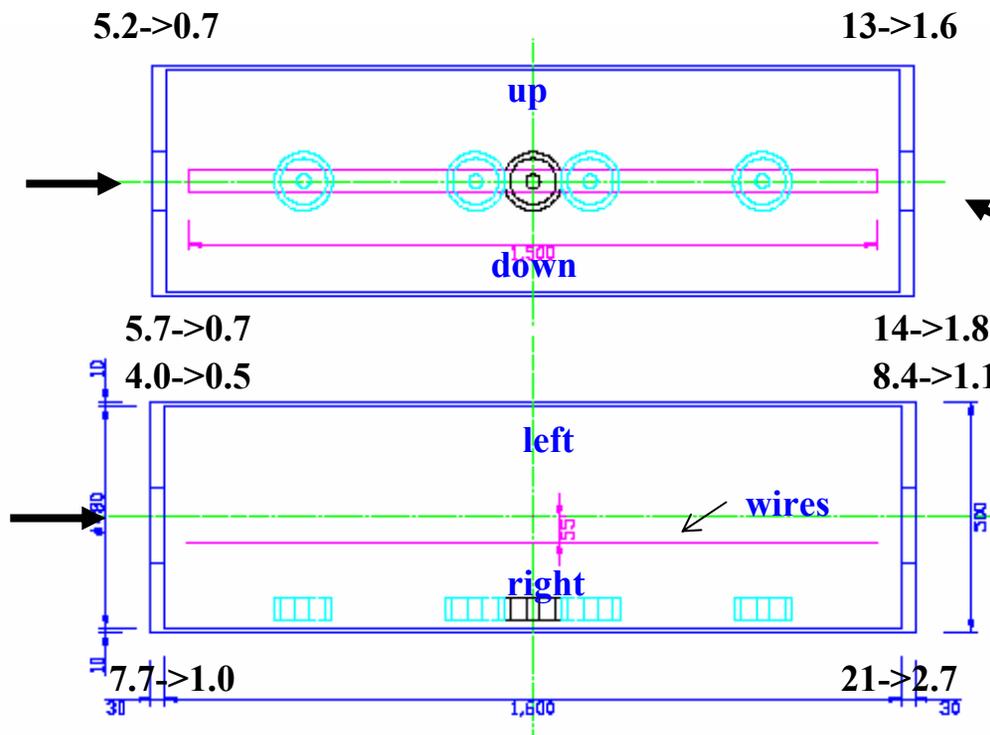
Short Test Piece

Prototype

Damage of wires Guide groove



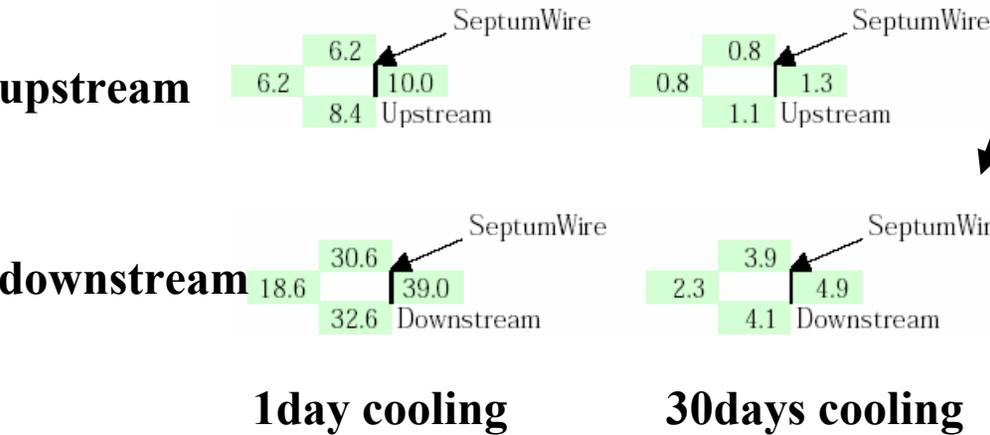
Residual Activity of Ti ESS chamber



30days irradiation
Unit mSv/h
1 -> 30 day cooling

ESS chamber side
ESS chamber end
ESS downstream

Ti Flange 59.9->7.5
Ti Duct 94.8->11.9



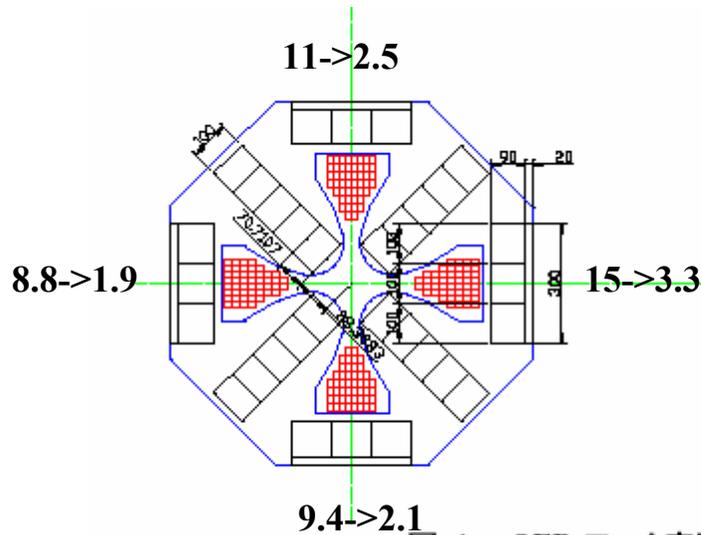
Residual Activity of Quadrupole (QFP)

30days irradiation

Unit mSv/h

1 -> 30 day cooling

QFP upstream



QFP side view_{3.2->0.7}

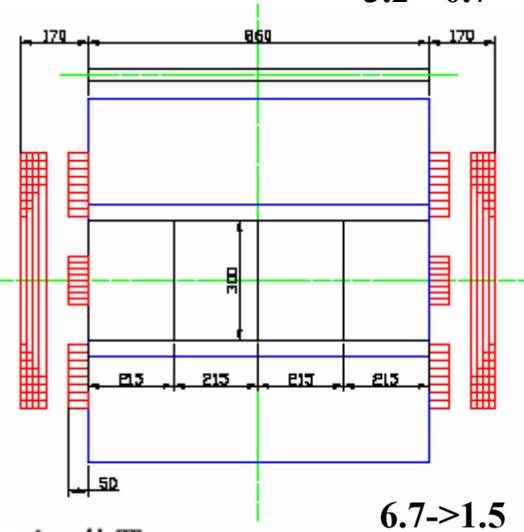
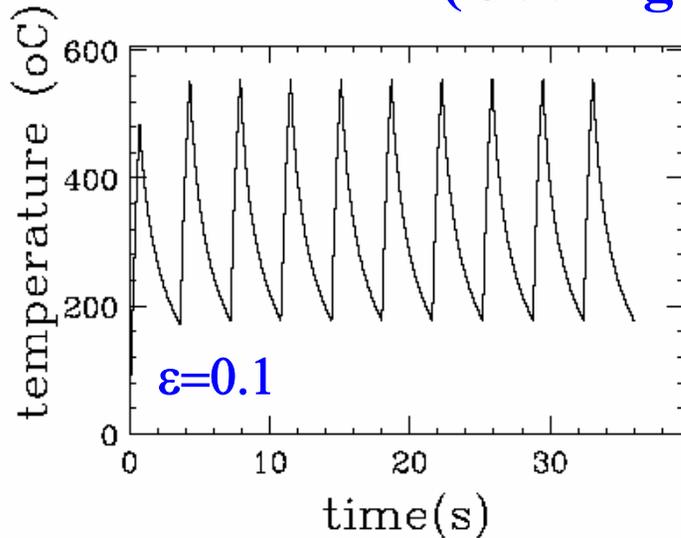


図 1 QFP ヨーク表面にあるモニター位置

Temperature rise by energy deposition in Tungsten wires

Cooled by thermal radiation

(Cooling by conduction can be neglected)



$$E = \epsilon \sigma T^4$$

σ : Stefan Constant

ϵ : emissivity

Initial temperature: 30°C

repetition period: 3.6s

Flat top time: 0.7s

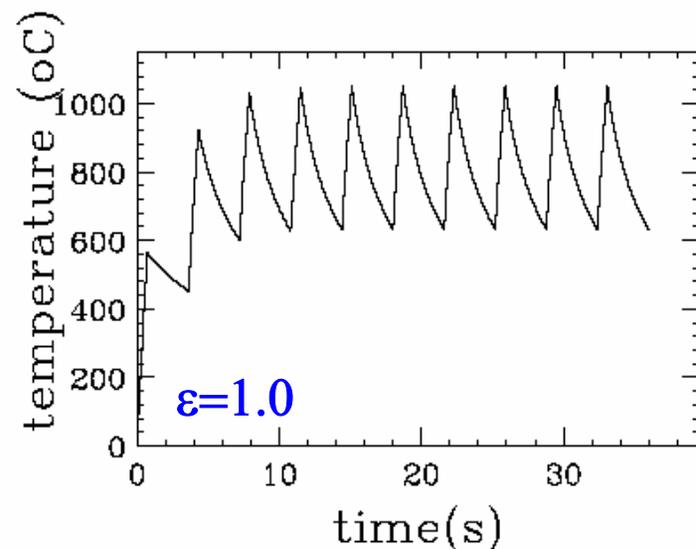
proton number : 3.3×10^{14} ppp x 0.01

proton dE/dx: 5.72×10^{-12} J/cm

Next Step

- dE/dx by MARS

- Measurement of ϵ by heat load in the vacuum



Ribbon foils (AGS type)

ESS1: W, $30\mu\text{m}+20\mu\text{m}$, 1mm, 4mm spacing, L=1.5m, 0.2mrad

ESS2 :W, $30\mu\text{m}+20\mu\text{m}$, 1mm, 4mm spacing, L=1.5m, 0.2mrad



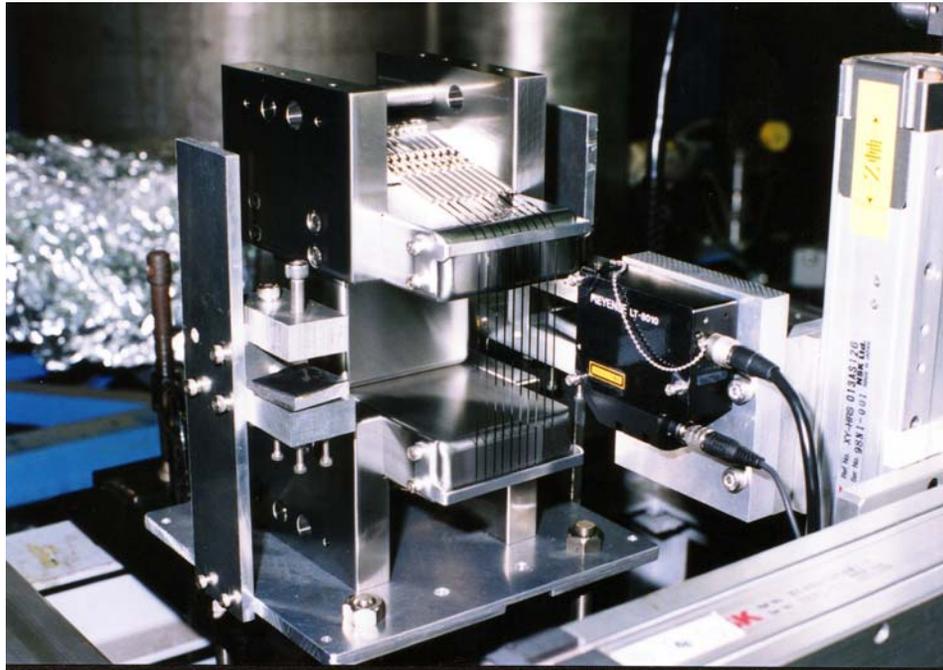
Thinner: reduce hit rate

Mechanically stronger: reliable

Smaller deviation due to electric field

Alignment Errors of Ribbon Foils

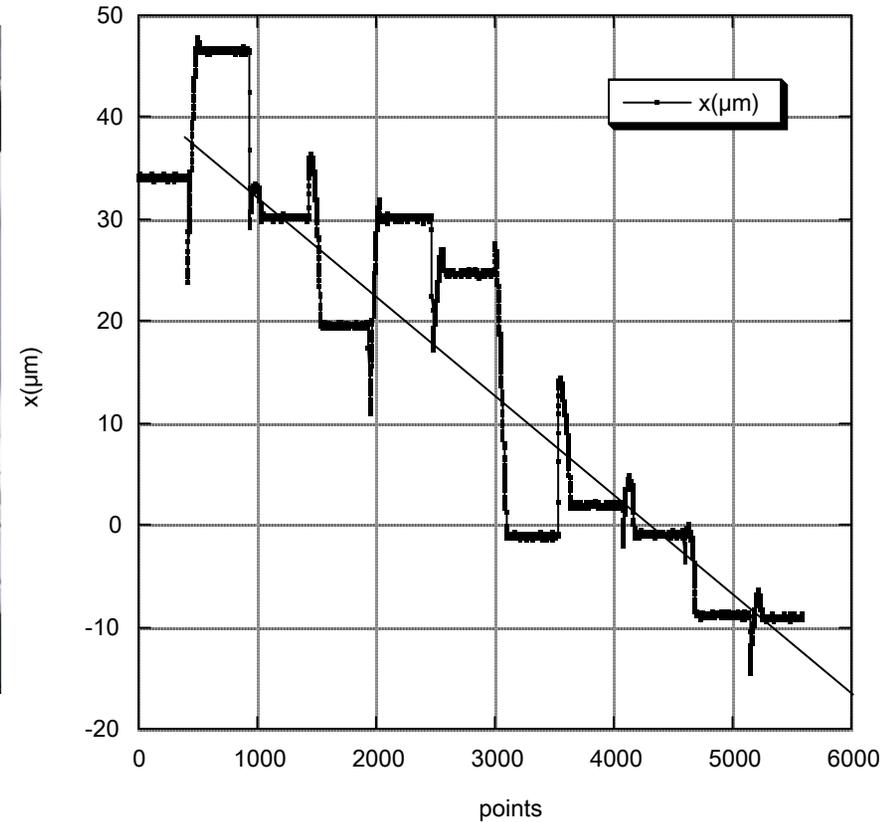
Tension 2kg



Center

Alignment of ribbon foil

040826b



Scatterer+ribbon ESS

Scatterer: $30\mu\text{m}+20\mu\text{m}$, 1mm, 40mm spacing, $L=0.5\text{m}$, 0mrad

ESS1: W, $30\mu\text{m}+20\mu\text{m}$, 1mm, 4mm spacing, $L=1.0\text{m}$, 0.133mrad

ESS2: W, $30\mu\text{m}+20\mu\text{m}$, 1mm, 4mm spacing, $L=2.0\text{m}$, 0.267mrad



Scatterer: low average mass density, no electric field

Beam hits scatterer

Multiple scattering is dominant process

--> radiation is reduced

Beam hit rate on downstream ESS foils is small

Needs more space to get same kick angle

Beam Loss Performance of three types

- hit rate at wires or ribbons
- Scattering process by MARS (low density bulk model)
- Track scattered protons
check apertures of other all septa and ducts
circulated protons
survived protons at exit of the ring

	real loss in the whole ring	extraction efficiency
80+20 μ m wires	1.88kW	99.75%
30+20 μ m ribbons	1.05kW	99.86%
scatterer+ribbons	0.71kW	99.91%

Low density bulk model is realistic ?

- **Production of Slow Extraction Devices will start from spring 2006.**

- **We have one more year to fix ESS scheme!**



- **Scattering simulations**

- **R&D ESS (alignment and high voltage test)**

- **establish maintenance scenario under high residual activity**

 - high voltage cable**

 - vacuum flange**

 - ESS chamber install/uninstall by Air palette**

 - fluorinert exchange/circulation**